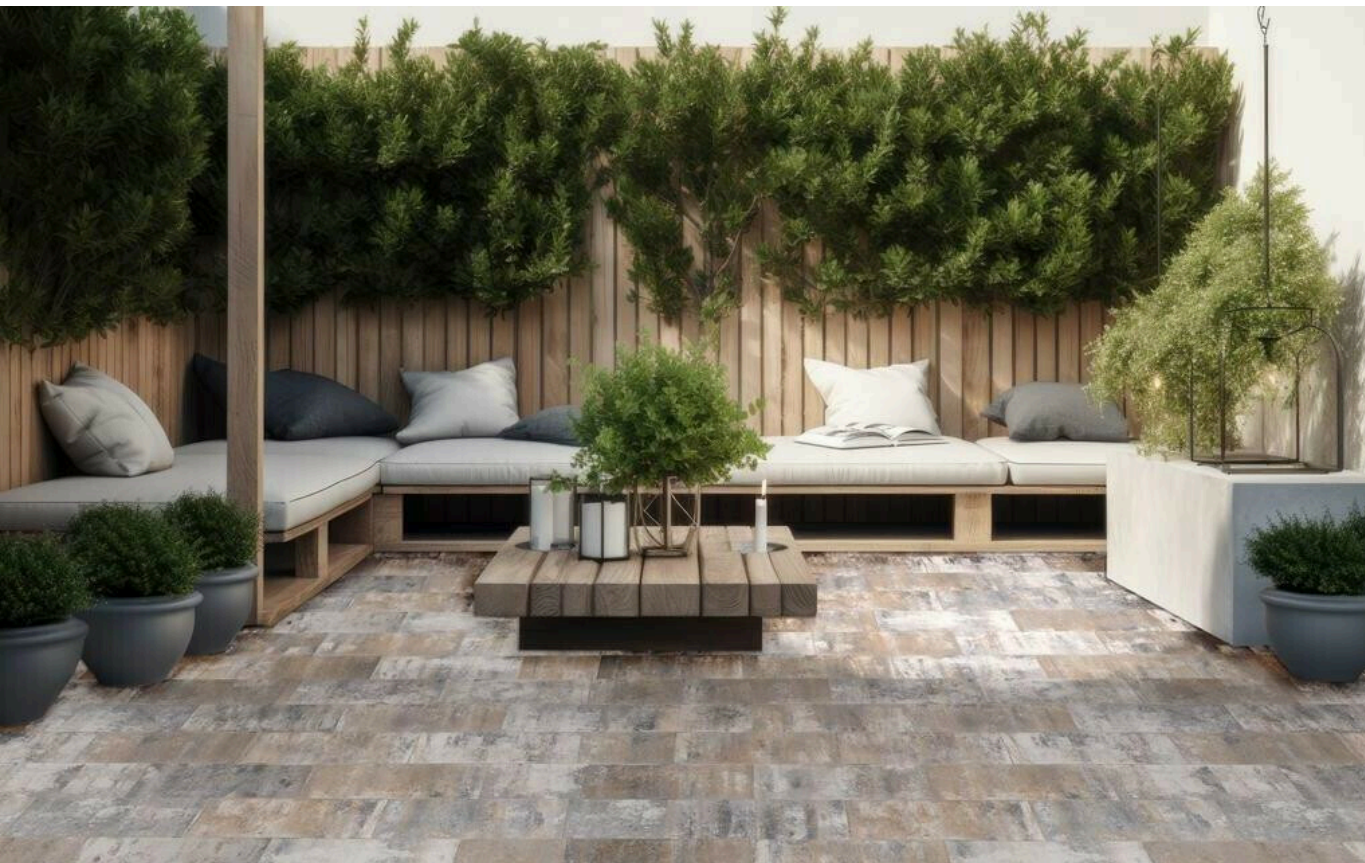


ENVIRONMENTAL PRODUCT DECLARATION

In accordance with ISO 14025 and EN 15804+A2



EHL AG – CEVO QuintanoPur-Platte muschelkalk



Owner of the declaration

EHL AG
Alte Chaussee 127
56642 Kruft
Germany

Product

CEVO QuintanoPur-Platte muschelkalk

Declared product / Functional unit

1 m² of CEVO QuintanoPur-Platte
muschelkalk

This declaration is based on Product Category Rules

EN 15804:2012 + A2:2019,
NPCR 020 PART B for concrete and
concrete elements (v3.0)

Program operator: EPD-Norge

Majorstuen P.O. Box 5250
N-0303 Oslo
Norway

Declaration number

NEPD-8895-8552

Registration number

NEPD-8895-8552

Issue date

30.01.2025

Valid to

30.01.2030

EPD Software

Emidat EPDToolV1.0.0

General Information

Product

CEVO QuintanoPur-Platte muschelkalk

Program Operator

EPD-Norge

Majorstuen P.O. Box 5250

N-0303 Oslo

Norway

Phone: +47 23 08 80 00

Email: post@epd-norge.no

Declaration Number

NEPD-8895-8552

This declaration is based on Product Category Rules

EN 15804:2012 + A2:2019,

NPCR 020 PART B for concrete and concrete elements (v3.0)

Statements

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer, life cycle assessment data and evidences.

Functional unit

1 m² of CEVO QuintanoPur-Platte muschelkalk with a reference service life of 50 years

General information on verification of EPD from EPD tools

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD Norway's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Norway, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools.

Verification of EPD tool

Charlotte Merlin, FORCE Technology
(no signature required)

Owner of the declaration

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Manufacturer

EHL AG

Alte Chaussee 127

56642 Kruft, Germany

Place of production

Kruft, Germany

Management system

-

Issue date

30.01.2025

Valid to

30.01.2030

Year of study

2023

Comparability

EPDs of construction products may not be comparable if they do not comply with EN 15804 and are not seen in a building context. EPD data may not be comparable if the datasets used are not developed in accordance with EN 15804 and if the background systems are not based on the same database (including primary and secondary data).

Development and verification of EPD

The declaration was created using the Emidat EPD tool v1.0, developed by Emidat GmbH. The EPD tool has been approved by EPD Norway.

Developer of EPD: Angelina Ermert

Reviewer of company-specific input data and EPD:
Marco Denecke

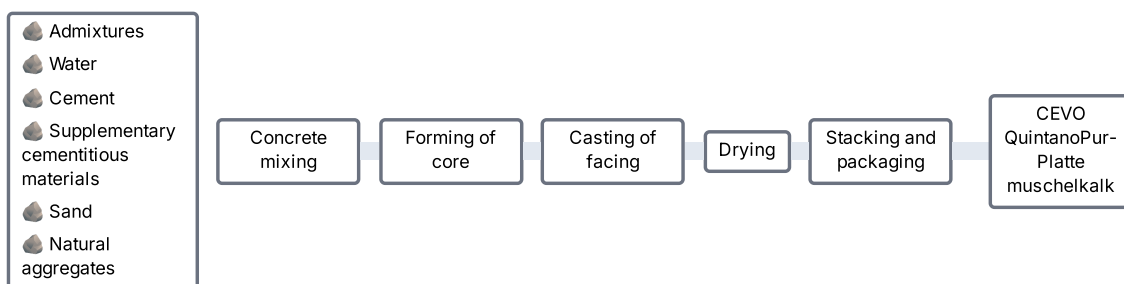
Approved

Håkon Hauan, CEO EPD-Norge

Product

Product description

The declared product is a two-layer slab made of concrete intended for use as outdoor flooring, in rooms and on roofs. The concrete is made from aggregates, water, hydraulic binders (cement), admixtures and additives. The slab has a 100% cement-free core, resulting in a significant CO₂ reduction compared to conventional slabs. The evaluation includes only products with a shell limestone-colored facing concrete and a smooth concrete surface, meaning they have not been refined through subsequent processes (such as shot blasting or impregnation). Furthermore, the considered product has a thickness of 4 cm and a surface weight of approximately 90 kg/m². For placing the product on the market in the EU/EFTA (excluding Switzerland), Regulation (EU) No. 305/2011(CPR) applies. The product requires a declaration of performance in accordance with EN 1338:2003 "Concrete paving blocks - Requirements and test methods" in conjunction with EN 1338/AC:2006, or EN 1339:2003 "Concrete paving flags - Requirements and test methods" in conjunction with EN 1339/AC:2006, and CE marking.



Concrete slabs are used as outdoor flooring for industrial and commercial streets, village main roads, bus routes and parking areas, as well as other pathways and spaces in public and private traffic areas.

Product specification

Name of ingredient	Share of total weight	Country of origin
Admixtures	0 - 2 %	Germany
Admixtures	0 - 2 %	Netherlands
Cement	2 - 10 %	Germany
Natural aggregates	50 - 80 %	Germany
Sand	2 - 10 %	Germany
Supplementary cementitious materials	2 - 10 %	Belgium
Water	0 - 2 %	Germany

Technical data

	Unit	Value
Compressive Strength (Cylinder)	N / mm ²	0.005
Density	kg / m ³	2300.0
Surface exposed to air	m ²	1.0
Total mass	kg	90.0

Market

Germany

Reference service life

50 years

LCA: Calculation rules

Functional unit

1 m² of CEVO QuintanoPur-Platte muschelkalk

Reference service life

50 years

Data quality

The Emidat EPD Tool v1.0.0 was used for LCA modeling and calculation. Background data was used from ecoinvent database v3.10.

System boundaries (X=included, MND=module not declared)

	Production			Installation		Use stage							End-of-Life				Next product system
	Raw material supply	Transport	Manufacturing	Transport	Installation Process	Use	Maintenance	Repair	Replacement	Refurbishment	Operational Energy Use	Operational Water Use	Demolition	Transport	Waste Processing	Disposal	Benefits and loads beyond the system boundary
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	x	x	x	x	x	x	MND	MND	MND	MND	MND	MND	x	x	x	x	x
Geography			DE	DE	DE	DE	MND	MND	MND	MND	MND	MND	DE	DE	DE	DE	DE

For the geographies modeled in A1 and A2, refer to *Product specification*.

Type of EPD: cradle to gate with options A4-A5, B1, C1-C4 and module D

Stage of Material Production and Construction

Module A1: Extraction and processing of raw materials

Module A2: Transportation of raw materials to the plant

Module A3: Precast concrete production at the plant and waste treatment

Module A4: Transportation to installation site

Use Stage

Module B1: Carbonation during the utilization phase

Disposal Stage

Module C1: Demolition/Dismantling

Module C2: Transportation of concrete demolition waste for processing

Module C3: Sorting of waste components and recycling of concrete and other contained components

Module C4: Landfilling of concrete and other contained components

Credits and burdens outside the system boundaries

Module D: Credits and burdens from recycling as a replacement for primary materials

Cut-off criteria

Environmental impacts of the following processes are considered to be negligible: minor auxiliary materials used during installation (sealants, adhesives, or fasteners), minor water use for cleaning precast concrete elements .

Allocation

Elementary flows (energy and fuels, ancillary materials and waste) data was collected on production-process-level. Using the total output of the production process in 2023, elementary flows are assigned to 1 declared unit based on mass.

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transport to the building site (A4)	Value	Unit
Transported mass	90.02	kg
Fuel consumption	0.20	L / 100 km
Average distance from manufacturer to construction site	143.00	km
Transport mode	truck	

Installation into the building (A5)	Value	Unit
Treatment of Plastic film waste	Recycling	
Treatment of Biopolymer waste	Incineration	
Treatment of Polypropylene strapping bands waste	Incineration	
Energy consumption: Diesel	3.89	MJ
Auxiliary materials: Lubricating oil	1.98e-03	kg
Waste: Mineral oil	1.98e-03	kg
Water consumption	-	kg
Formwork	-	kg
Falsework	-	kg

Installation-related material losses are considered negligible, as the precast concrete elements are delivered fully assembled from the factory. The energy consumption during installation is associated with the energy required by a crane to lift them into place. The crane is powered by generators driven by a diesel engine and an alternator. Assuming an average of 12 minutes of crane operating per tonne of precast concrete (2 to 5 minutes for lifting and positioning, and 7 to 10 minutes for installation and adjustments), we use the ecoinvent dataset 'machine operation, diesel, ≥ 18.64 kW and < 74.57 kW, steady-state (GLO)' to get the stated assumptions for A5.

Use of the installed product (B1)	Value	Unit
Reference use period	50	years
Application	Building, outside, exposed to rain	
Degree of carbonation (Dc)	0.85	-
Cement absorption factor	0.39	kg CO ₂ / kg Cement
k-factor	5.50	mm / $\sqrt{\text{year}}$
Correction factor	1.20	-
Surface area of concrete	1.00	m ²

Calculation of carbonization according to EN 16757. k-factor results from the concrete's compressive strength and its application. The cement absorption factor (maximum theoretical CO₂ uptake) depends on the average clinker content in cement. The correction factor results from cement substitutes in the recipe.

End of life (C1-C4)	Value	Unit
Material for recycling (total)	83.70	kg
Distance to waste recycling facility	50	km
Material for landfill (total)	6.30	kg
Distance to waste landfill facility	50	km
Concrete to recycling	83.70	kg
Diesel required to demolish 1 kg of concrete	0.06	MJ / kg
PM 10 emissions during the demolition of 1 kg of concrete	6.00e-05	kg / kg
PM 2.5 emissions during the demolition of 1 kg of concrete	1.70e-05	kg / kg

Carbonation during waste processing is not considered. Recycling rate for concrete of 93% reflects the modeled country. Source: Mineralische Bauabfälle Monitoring 2018 Bericht zum Aufkommen und zum Verbleib mineralischer Bauabfälle im Jahr 2018 (<https://kreislaufwirtschaft-bau.de/>).

Reuse, recovery and/or recycling potentials (D)	Value	Unit
Amount of scrap that system takes in	0	kg
Avoided gravel production	83.70	kg
Exported electrical energy	0.07	MJ
Exported thermal energy	0.14	MJ

Calculation of benefits and loads per EN 15804+A2.

LCA: Results

Core environmental impact indicators

Indicator	Unit	A1-3	A4	A5	B1	C1	C2	C3	C4	D
GWP-total	kg CO ₂ -eq.	6.24e+00	1.33e+00	4.59e-01	-3.95e-02	5.52e-01	4.66e-01	5.13e-01	3.94e-02	-1.91e-01
GWP-fossil	kg CO ₂ -eq.	6.16e+00	1.33e+00	4.44e-01	-3.95e-02	5.52e-01	4.66e-01	5.13e-01	3.94e-02	-1.85e-01
GWP-biogenic	kg CO ₂ -eq.	6.63e-02	6.69e-04	1.50e-02	0	5.51e-05	2.34e-04	2.04e-04	1.56e-05	-5.47e-03
GWP-luluc	kg CO ₂ -eq.	5.91e-03	4.73e-04	3.65e-05	0	4.79e-05	1.65e-04	4.46e-05	2.05e-05	-3.69e-05
ODP	kg CFC-11-Eq	8.03e-08	2.78e-08	6.15e-09	0	8.44e-09	9.71e-09	7.85e-09	1.14e-09	-2.90e-09
AP	mol H ⁺ -Eq	3.32e-02	3.15e-03	3.54e-03	0	4.98e-03	1.10e-03	4.63e-03	2.79e-04	-1.46e-03
EP-freshwater	kg P-Eq	1.52e-03	9.38e-05	1.25e-05	0	1.61e-05	3.28e-05	1.49e-05	3.27e-06	-1.90e-05
EP-marine	kg N-Eq	5.47e-03	8.26e-04	1.64e-03	0	2.31e-03	2.89e-04	2.15e-03	1.06e-04	-5.78e-04
EP-terrestrial	mol N-Eq	6.37e-02	8.93e-03	1.79e-02	0	2.53e-02	3.12e-03	2.35e-02	1.16e-03	-6.72e-03
POCP	kg NMVOC-Eq	1.98e-02	5.47e-03	5.40e-03	0	7.54e-03	1.91e-03	7.01e-03	4.16e-04	-1.93e-03
ADPE	kg Sb-Eq	6.10e-05	3.81e-06	1.72e-07	0	1.98e-07	1.33e-06	1.84e-07	6.25e-08	-1.72e-06
ADPF	MJ, net calorific value	6.12e+01	2.00e+01	5.23e+00	0	7.21e+00	7.00e+00	6.71e+00	9.66e-01	-2.73e+00
WDP	m ³ world Eq deprived	2.19e+00	1.01e-01	1.53e-02	0	1.77e-02	3.51e-02	1.64e-02	2.70e-03	-1.19e-01

GWP-total: Global Warming Potential - total **GWP-fossil:** Global warming potential - fossil **GWP-biogenic:** Global Warming Potential - biogenic **GWP-luluc:** Global Warming Potential - luluc **ODP:** Depletion potential of the stratospheric ozone layer **AP:** Acidification potential, Accumulated Exceedance **EP-freshwater:** Eutrophication potential - freshwater **EP-marine:** Eutrophication potential - marine **EP-terrestrial:** Eutrophication potential - terrestrial **POCP:** Photochemical Ozone Creation Potential **ADPE:** Abiotic depletion potential - non-fossil resources **ADPF:** Abiotic depletion potential - fossil resources **WDP:** Water (user) deprivation potential

Additional indicators

Indicator	Unit	A1-3	A4	A5	B1	C1	C2	C3	C4	D
PM	disease incidence	3.87e-07	1.30e-07	1.00e-07	0	8.03e-07	4.54e-08	7.54e-07	6.35e-09	-3.95e-08
IRP	kBq U235-Eq	3.21e-01	2.43e-02	2.60e-03	0	3.23e-03	8.50e-03	3.00e-03	6.16e-04	-3.01e-02
ETP-fw	CTUe	5.51e+01	4.74e+00	7.82e-01	0	1.02e+00	1.66e+00	9.51e-01	1.32e-01	-1.24e+00
HTP-c	CTUh	2.41e-08	8.53e-09	1.55e-09	0	2.16e-09	2.98e-09	2.01e-09	1.78e-10	-2.74e-09
HTP-nc	CTUh	6.39e-08	1.32e-08	8.30e-10	0	9.79e-10	4.61e-09	9.11e-10	1.73e-10	-1.65e-09
SQP	dimensionless	3.95e+01	2.01e+01	3.75e-01	0	5.05e-01	7.04e+00	4.70e-01	1.90e+00	-5.50e+00

PM: Potential incidence of disease due to PM emissions **IRP:** Potential Human exposure efficiency relative to U235 **ETP-fw:** Potential Comparative Toxic Unit for ecosystems **HTP-c:** Potential Comparative Toxic Unit for humans - cancer effects **HTP-nc:** Potential Comparative Toxic Unit for humans - non-cancer effects **SQP:** Potential Soil quality index

IRP: This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

ETP-fw, HTP-c, HTP-nc and SQP: The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experienced with these indicators.

Use of resources

Indicator	Unit	A1-3	A4	A5	B1	C1	C2	C3	C4	D
PERE	MJ	5.24e+00	3.17e-01	3.48e-02	0	4.41e-02	1.11e-01	4.11e-02	8.96e-03	-8.27e-01
PERM	MJ	7.21e-02	0	-2.16e-01	0	0	0	0	0	0
PERT	MJ	5.31e+00	3.17e-01	-1.81e-01	0	4.41e-02	1.11e-01	4.11e-02	8.96e-03	-8.27e-01
PENRE	MJ	5.98e+01	2.00e+01	5.23e+00	0	7.21e+00	7.00e+00	6.71e+00	9.66e-01	-2.73e+00
PENRM	MJ	1.41e+00	0	-1.60e+00	0	0	0	-8.20e-01	0	0
PENRT	MJ	6.12e+01	2.00e+01	3.64e+00	0	7.21e+00	7.00e+00	5.89e+00	9.66e-01	-2.73e+00
SM	kg	8.68e+00	0	0	0	0	0	0	0	8.37e+01
RSF	MJ	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0
FW	m³	1.62e-01	2.91e-03	3.83e-04	0	4.69e-04	1.02e-03	4.36e-04	1.00e-03	-1.19e-01

PERE: Primary energy resources - renewable: use as energy carrier **PERM:** Primary energy resources - renewable: used as raw materials **PERT:** Primary energy resources - renewable: total **PENRE:** Primary energy resources - non-renewable: use as energy carrier **PENRM:** Primary energy resources - non-renewable: used as raw materials **PENRT:** Primary energy resources - non-renewable: total **SM:** Use of secondary material **RSF:** Renewable secondary fuels **NRSF:** Non-renewable secondary fuels **FW:** Net use of fresh water

Waste flows

Indicator	Unit	A1-3	A4	A5	B1	C1	C2	C3	C4	D
HWD	kg	3.95e-01	2.91e-02	6.43e-03	0	8.06e-03	1.02e-02	7.50e-03	1.07e-03	-1.13e-02
NHWD	kg	1.18e+01	5.83e-01	1.02e-01	0	1.10e-01	2.04e-01	1.02e-01	6.32e+00	-1.70e-01
RWD	kg	8.22e-05	6.01e-06	6.41e-07	0	7.92e-07	2.10e-06	7.37e-07	1.50e-07	-6.63e-06

HWD: Hazardous waste disposed **NHWD:** Non hazardous waste disposed **RWD:** Radioactive waste disposed

Output flows

Indicator	Unit	A1-3	A4	A5	B1	C1	C2	C3	C4	D
CRU	kg	0	0	0	0	0	0	0	0	0
MFR	kg	2.10e+00	0	2.85e-03	0	0	0	8.37e+01	0	0
MER	kg	0	0	0	0	0	0	0	0	0
EEE	MJ	0	0	7.21e-02	0	0	0	0	0	0
EET	MJ	0	0	1.40e-01	0	0	0	0	0	0

CRU: Components for re-use **MFR:** Materials for recycling **MER:** Materials for energy recovery **EEE:** Exported electrical energy **EET:** Exported thermal energy

Name	Value	Unit
Biogenic carbon content in product	0	kg C
Biogenic carbon content in accompanying packaging	3.17e-03	kg C

Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

Electricity consumption in the manufacturing phase is composed from the source below. Electricity is represented by data in ecoinvent 3.10 regionalised for Germany.

Electricity	Unit	Value
Electricity from grid	kg CO ₂ -eq. / kWh	0.47

Dangerous substances

The product contains no substances given by the REACH candidate list.

Additional environmental information







Additional environmental impact indicators required in NPCR Part A for construction products

Indicator	Unit	A1-3	A4	A5	B1	C1	C2	C3	C4	D
GWP-IOBC	kg CO ₂ -eq.	6.18e+00	1.33e+00	4.44e-01	-3.95e-02	5.52e-01	4.66e-01	5.13e-01	3.94e-02	-1.86e-01

GWP-IOBC: Global Warming Potential - Instantaneous oxidation of biogenic carbon

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DIN CENTR 15941:2010-11	Sustainability of construction works - Environmental product declarations - Methodology for selection and use of generic data
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